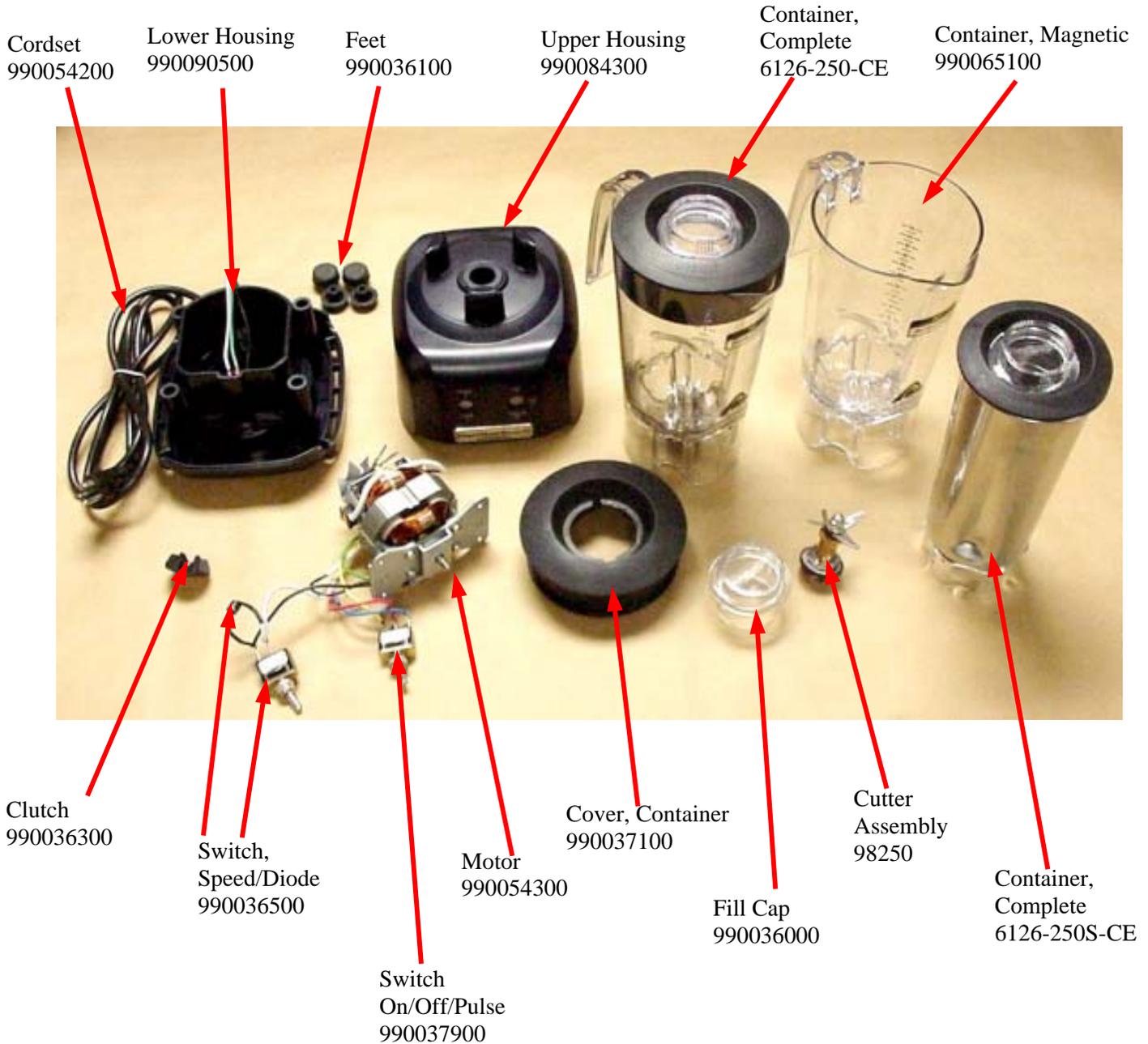


Replacement Parts Diagram Model HBB250-CE (Series A-F)

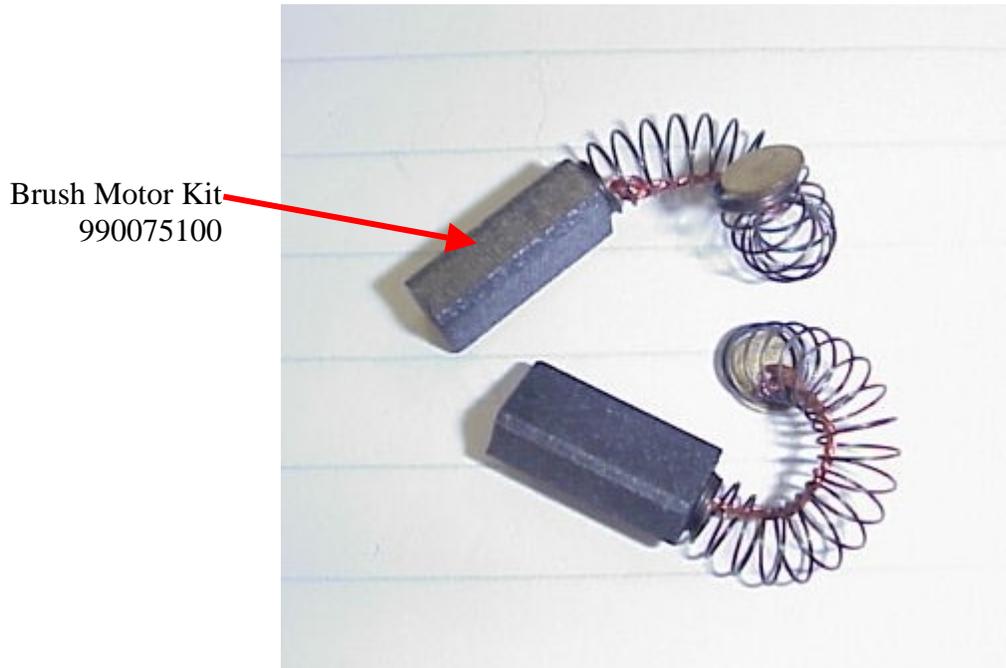
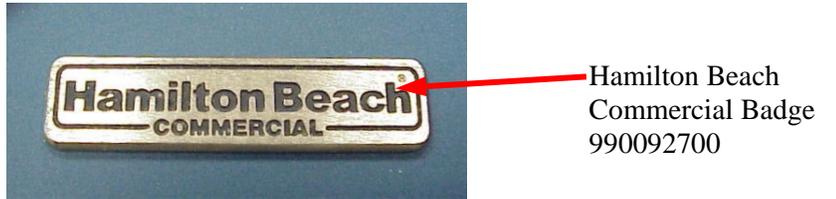
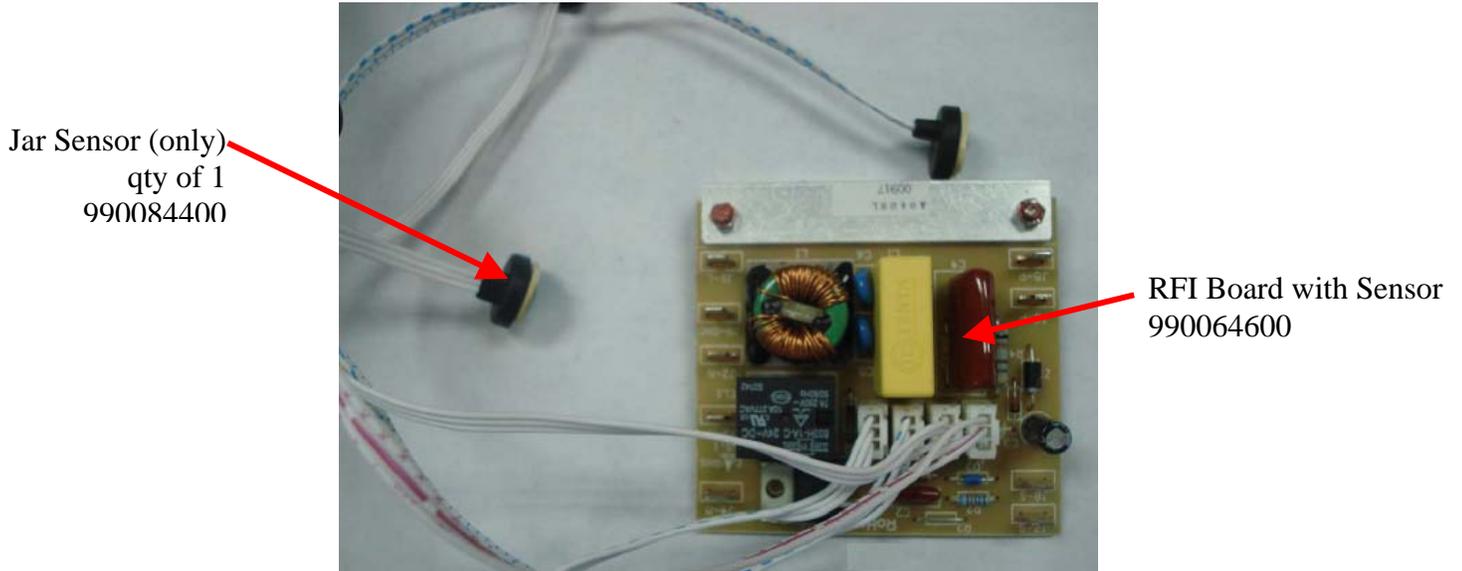
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 Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description:		Added Jar Sensor and part number				
	Request Number:	HQE-8982	Revision Date:	1/27/10	Approved by:	HQE-8982	
	Issue Code(s):	CS, SP	Page:	1 of 4	Document #:	510008600	Rev:

Replacement Parts Diagram Model HBB250-CE (Series A-F)

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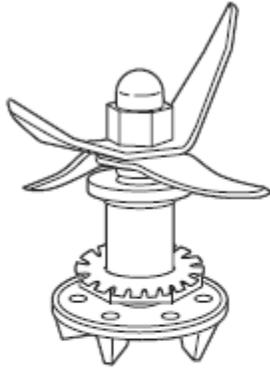


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Replacement Parts Diagram Model HBB250-CE (Series A-F)

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Cutter Assembly Replacement Instructions



**Cutter Repair Kit
for Rio Blenders**

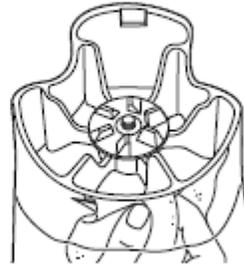


⚠ WARNING



Cut Hazard
Handle cutter
assembly with
care.
Failure to follow
these instructions
can result in cuts
or other injuries.

Removing the old cutter assembly



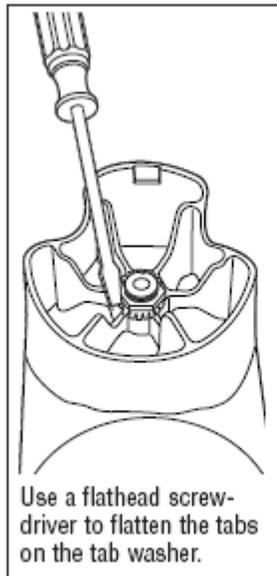
Hold the blades with a cloth. Unscrew the clutch counterclockwise.



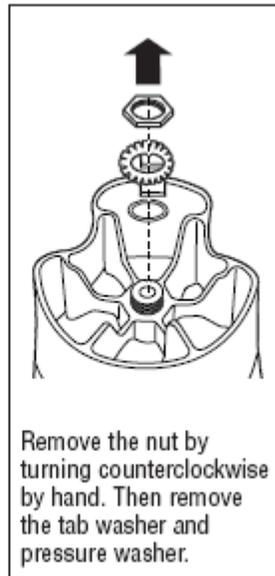
Remove the clutch and felt washer.



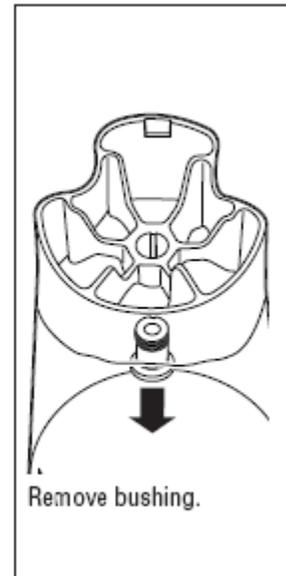
Remove the shaft and blade assembly



Use a flathead screwdriver to flatten the tabs on the tab washer.



Remove the nut by turning counterclockwise by hand. Then remove the tab washer and pressure washer.

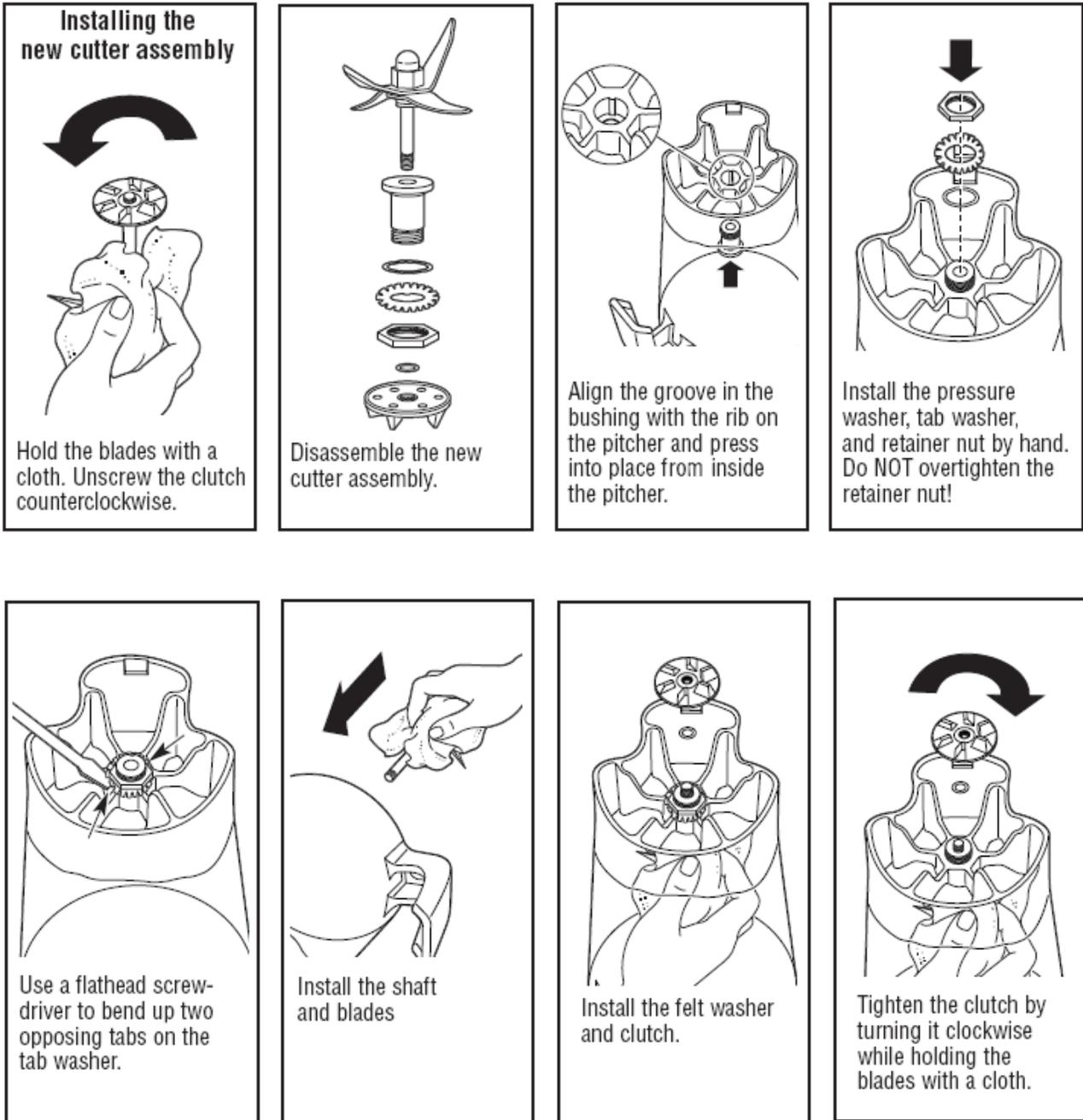


Remove bushing.

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Replacement Parts Diagram Model HBB250-CE (Series A-F)

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